

# Concepts and Objectives Meeting Agenda

Date: MM/DD/YYYY

## Welcome and Introductions

## Review Exercise Priorities (Multiyear Exercise Plan/JRA/Grant Requirements, etc…)

## Exercise Overview- Type & Scope

## Propose Exercise Design Elements

### Objectives

### Scenario

### Venue

### Exercise Documentation

### Exercise Participants

### Support and Logistics

## Propose Exercise Timeline

### Exercise Planning Team Members

### Future Planning Meeting Dates

### Exercise Date

## Action Items